

# Material: IS 11286 Grade 4B

## Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

**Group:** Non-Ferrous Nickel Alloys

**Sub Group:** IS 11286 Grade 4B Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

**Application:** Intended for Valve, Pump, General Engineering, Automotive and other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition		
Carbon	C %	0.350 max.
Silicon	Si %	1.250 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.030 max.
Iron	Fe %	3.500 max.
Sulphur	S %	0.030 max.
Copper	Cu %	26.000 - 33.000
Nickel	Ni %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
As-Cast or Annealing or Age Hardning	

Mechanical Properties	
Tensile Strength in Mpa	450 min.
Yield Strength in Mpa	170 min.
Elongation in %	25 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Disclaimer:** All information displayed in our data sheets are for reference purpose only and are sole property of their respective owners. Information and or material are used for educational purposes only. Data at actual may vary at actual and case to case basis. ICAST Alloys LLP does not guarantee validity of these parameters. Warranties and liabilities are exclusive to our terms and conditions of business.

Customer Care: +91-99090 45075 Email: [info@icastllp.com](mailto:info@icastllp.com)



+91-99090 45075



[info@icastllp.com](mailto:info@icastllp.com)



ICAST ALLOYS LLP, Plot 2527, Road H1, Kranti Gate, GIDC Metoda, Lodhika, Rajkot-360021, Gujarat, India